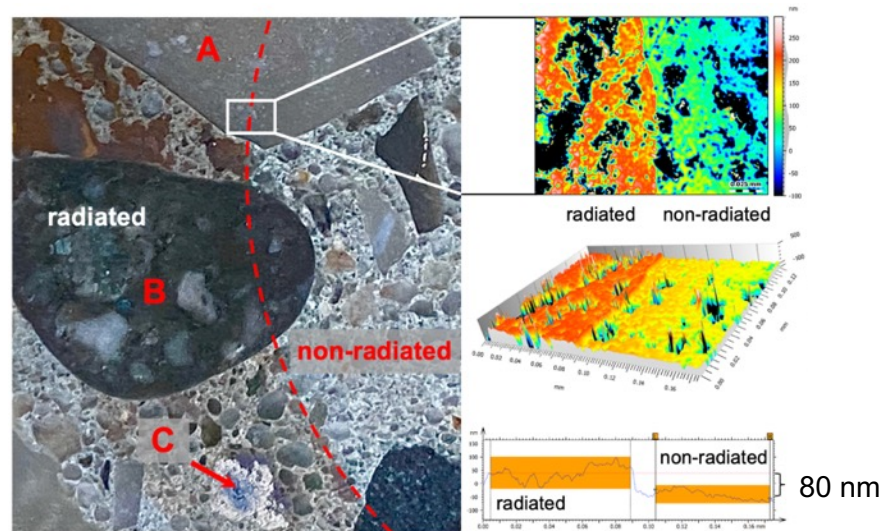
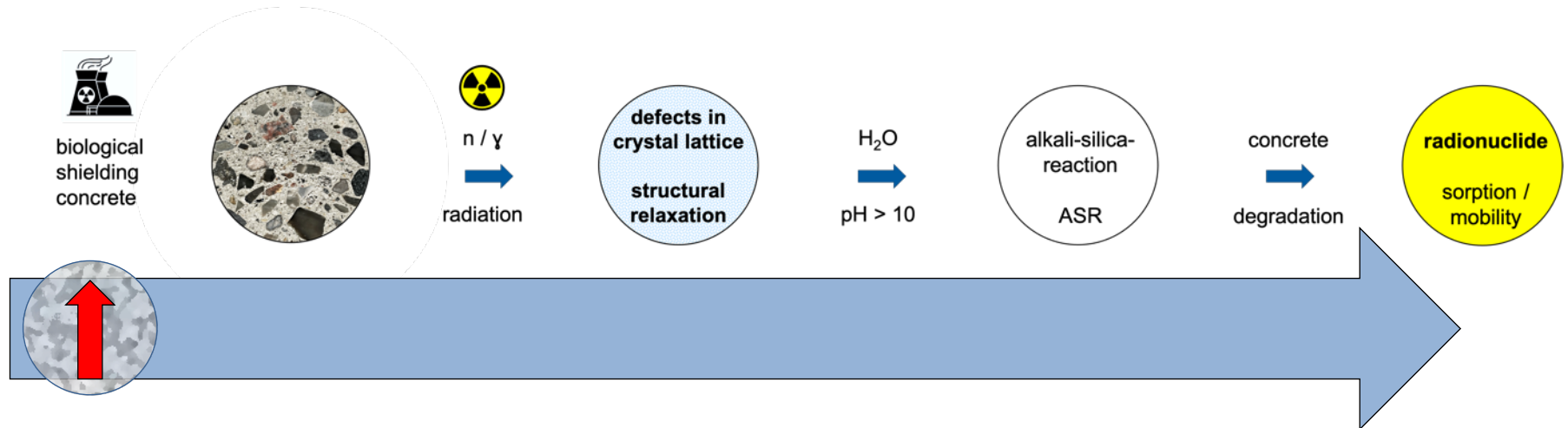


Examining out-of-plane expansion of aggregate minerals in ion-irradiated concrete



Q. I. Roode-Gutzmer, S. Schymura, A. Barkleit, T. Stumpf



PhD work conducted within the framework of the WERREBA project (Grant Number 15S9412)

- funded by the German Federal Ministry of Research and Education
- within the FORKA initiative

WERREBA Project

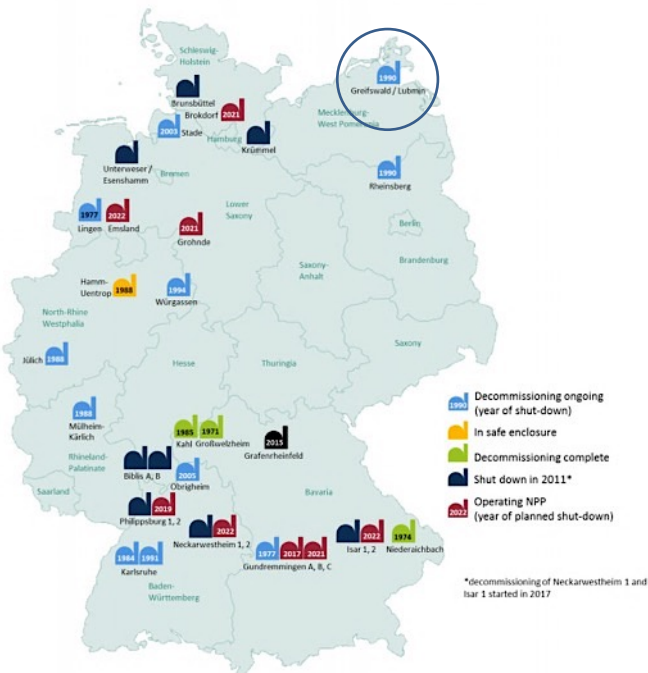
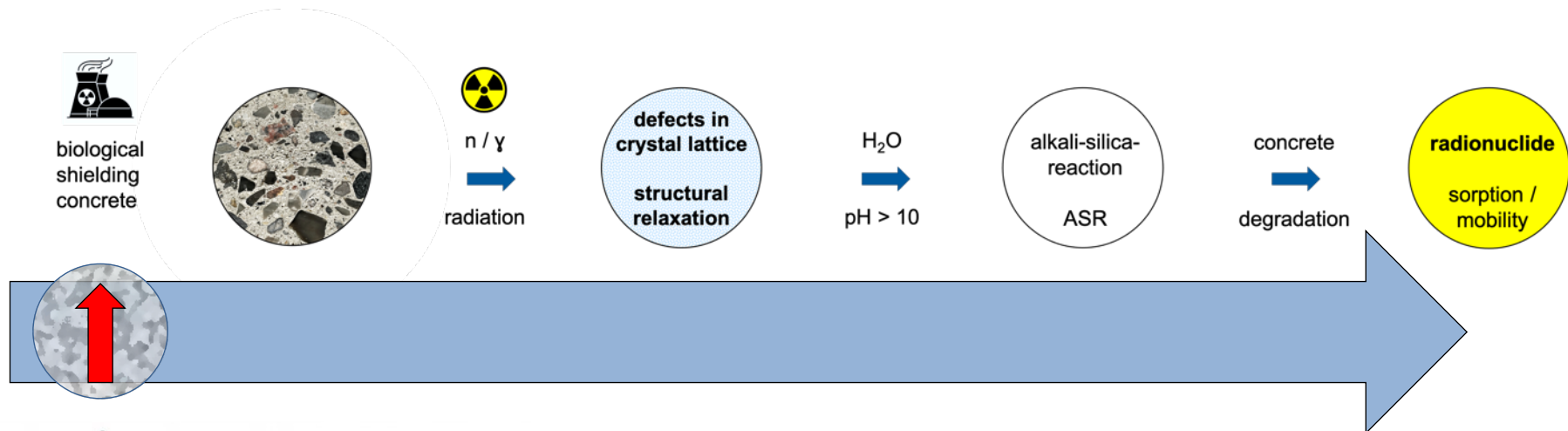
Primary objective:

- spatially reconcile calculated activity values with measured values of radionuclides contained in steel and concrete from the dismantled NPP Lubmin in Greifswald, Germany

Secondary objective:

- to determine where and how the radionuclides are bound in the concrete
- to determine the mobility of radionuclides under various leaching conditions

Nuclear power plant Lubmin, Greifswald

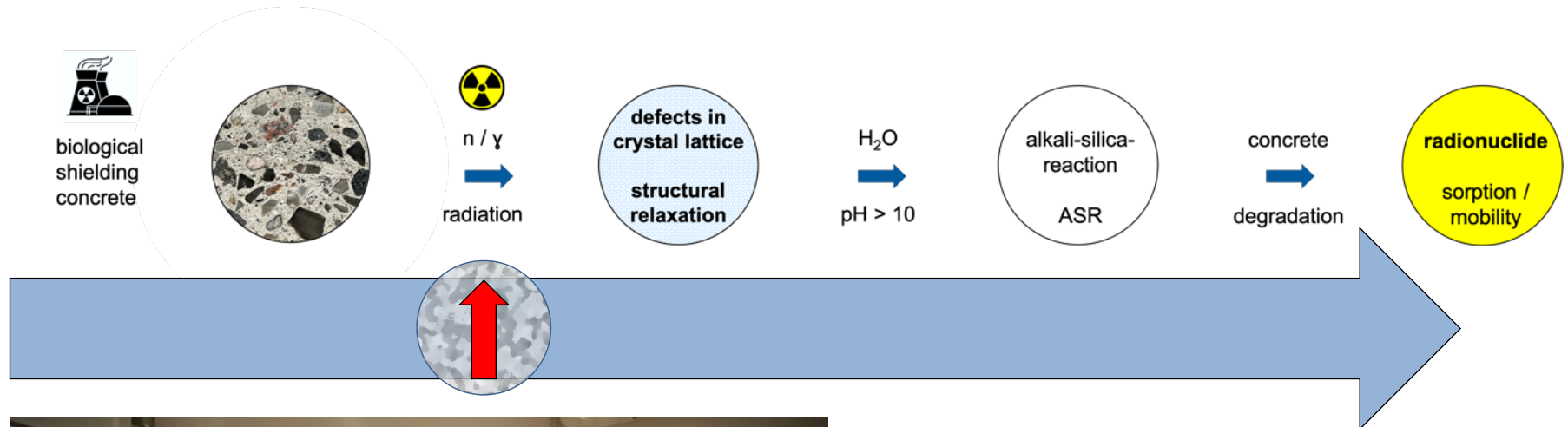


Empty reactor block 3, nuclear power plant, Lubmin, Greifswald. Decommissioned 1990.



Image credit: picture alliance/ZB/bwu pzi, 2015.

Simulating neutron radiation damage to concrete with an ion beam



Ion-Beam Centre (HZDR)

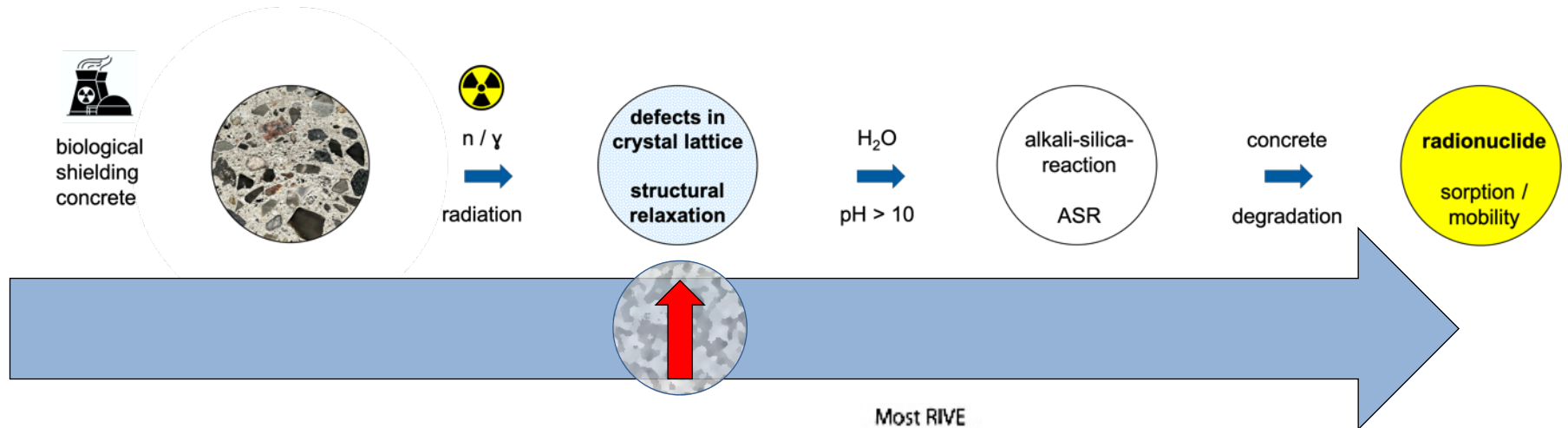
Advantages of ion-beam radiation

- locally accessible technology
- samples not radioactive
no requirement for controlled area laboratory
- neutron radiation damage over decades
can be simulated within hours

Si-ion irradiation
fluence of $5 \cdot 10^{14}$ ions/cm²
at 300 keV

≈ 40 years
NPP operation

Neutron radiation damage to rock-forming minerals

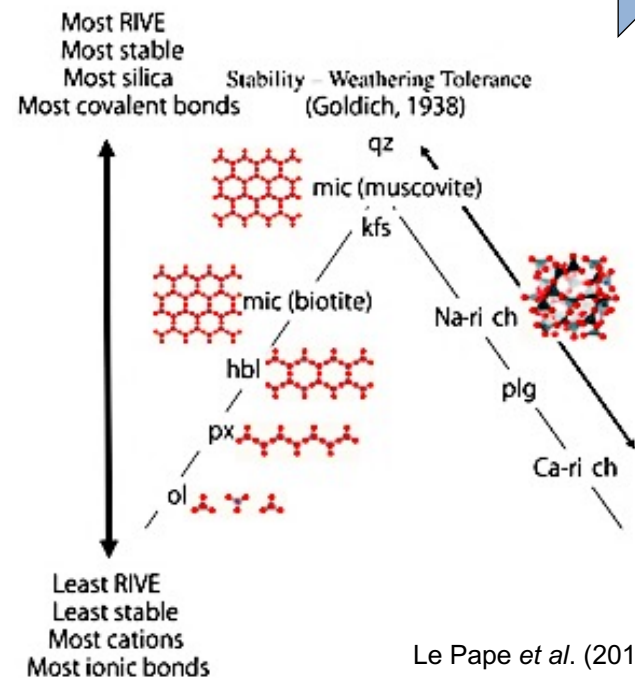


Radiation introduces defects in quartz structure

- when critical concentration of defects reached structure relaxes
 - amorphization
 - expansion
 - more reactive

Radiation Induced Volumetric Expansion (RIVE)
maximum RIVES for silicates (Le Pape *et al.*):

Quartz	17.8 %
Potassium feldspar	7.7 %



Le Pape *et al.* (2018)

Akali silica reaction in concrete

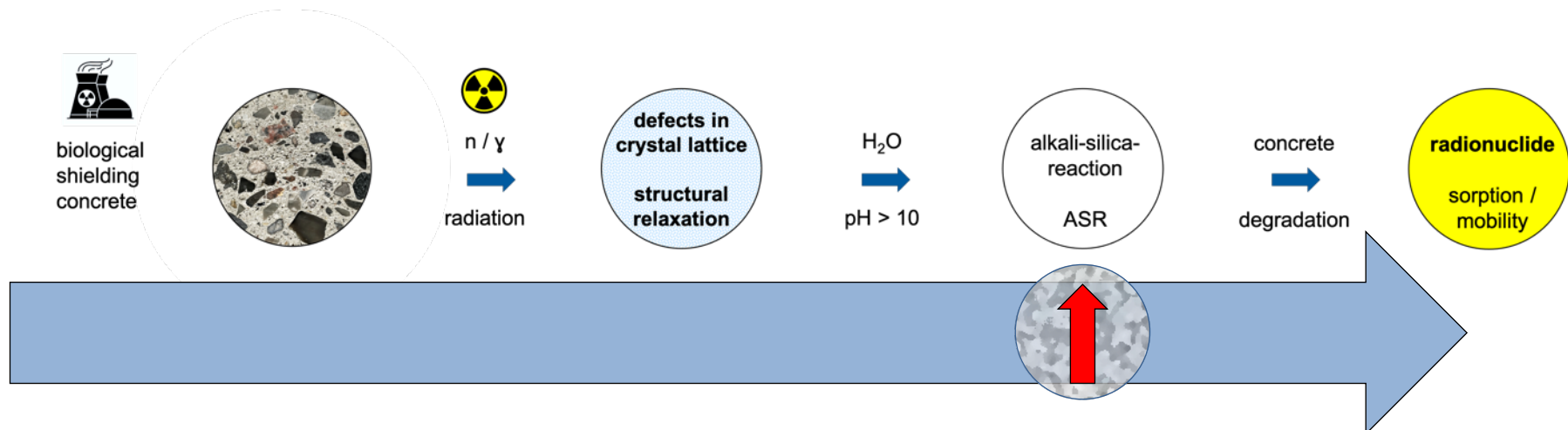


Image credit: Shinkolobwe, pillar at the National Gallery of Canada, 2017.



alkali silica reaction in concrete – also known as concrete cancer

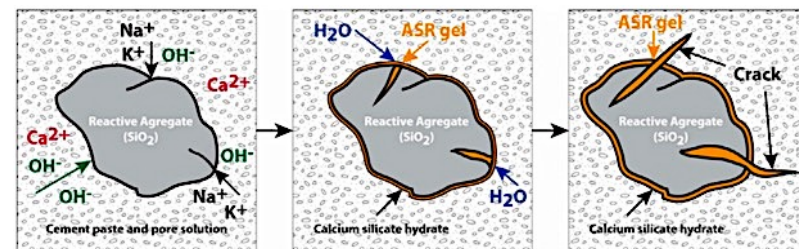
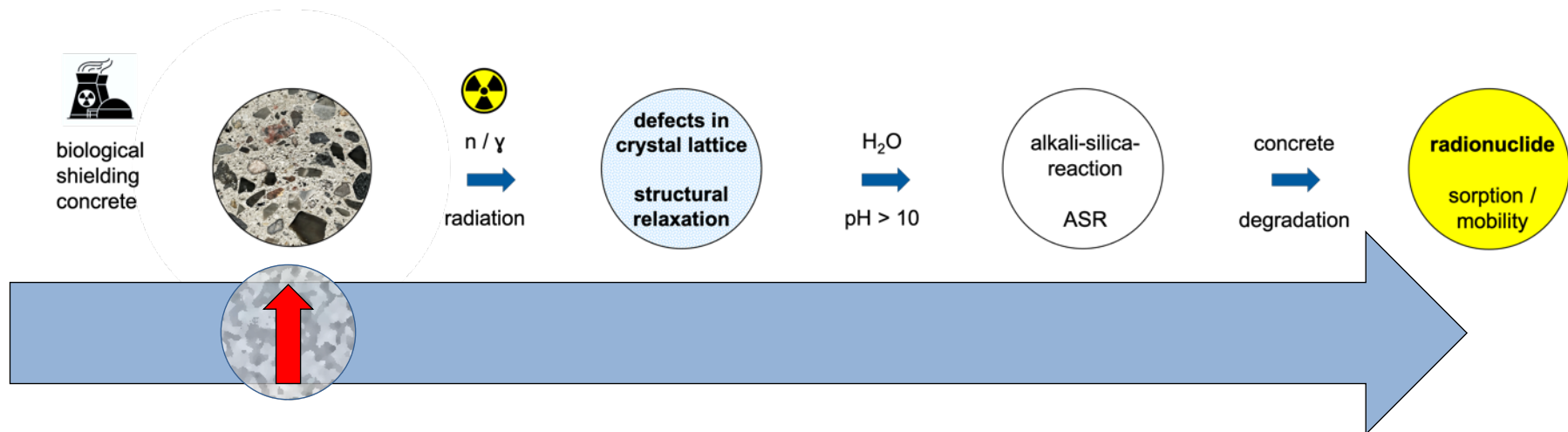


Image: Figueira *et al. Constr. Building Materials* **222** 903-931 (2019)

For ASR in concrete we require:

- ingress of water
- presence of alkalis (Na/K)
- reactive silicates (that fail the Oberholster test)

Concrete reference material



Concrete obtained during dismantling of a decommissioned NPP in Hamburg (kindly provided from DeBeKon project)

Mineral phase	Wt. %
α-Quartz (SiO ₂)	51.0
Potassium feldspar microcline (KAlSi ₃ O ₈)	17.8
Amorphous: C-S-H	25.6
Portlandite: Ca(OH) ₂	2.8
Calcite: CaCO ₃	2.8

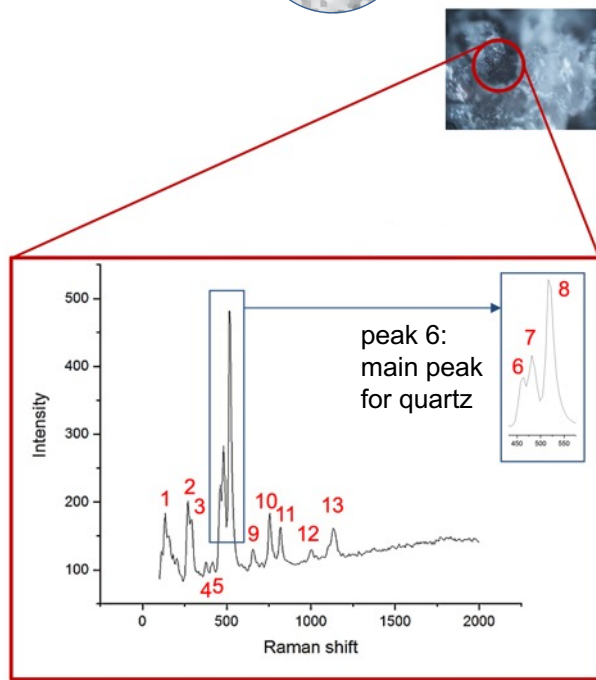
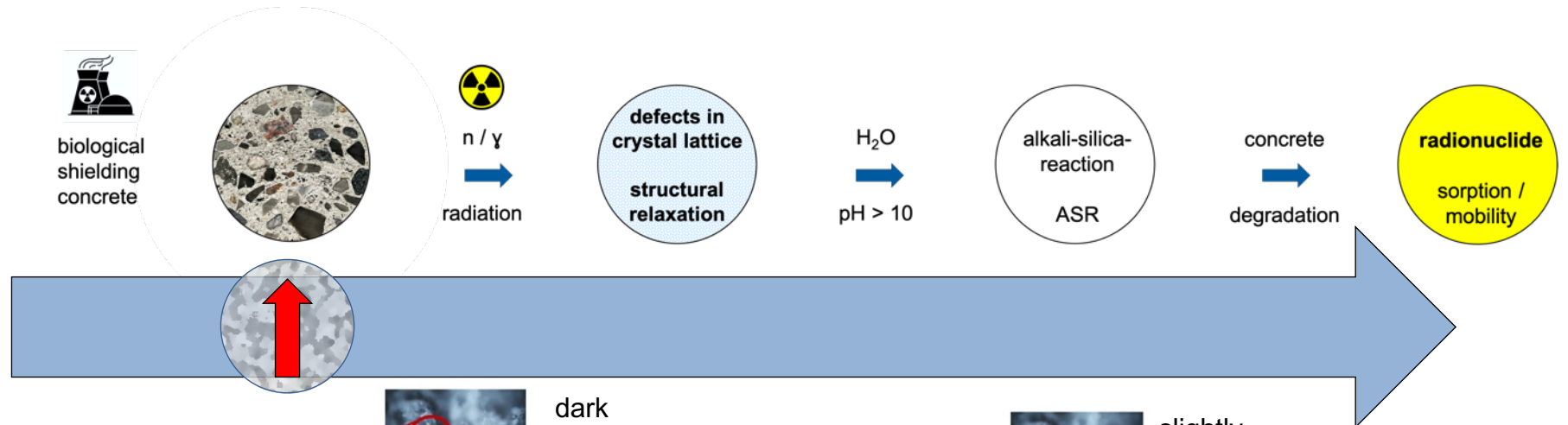
Composition information provided from DeBeKon project

Phase identification by X-ray powder diffraction

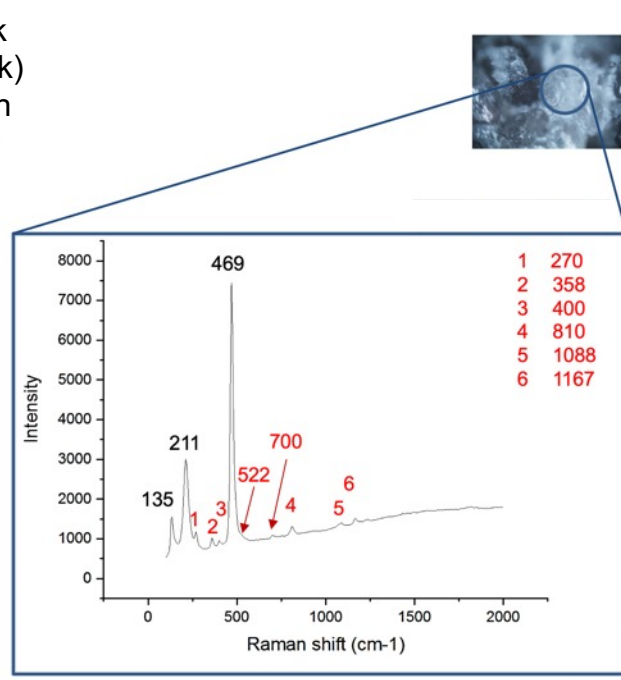
Quantitative phase composition determined by Rietveld refinement of XRD data

- new technique for calculating the amorphous content (Qoku *et al.*)
- with mass balancing using quantitative chemical composition

Spatially resolved mineral characterisation using μ -Raman spectroscopy

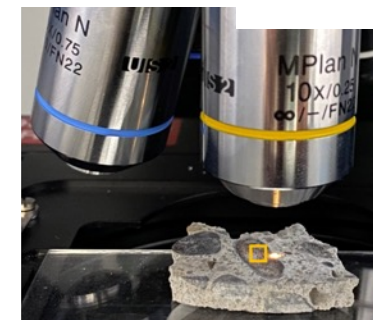


Microcline – KAISi_3O_8

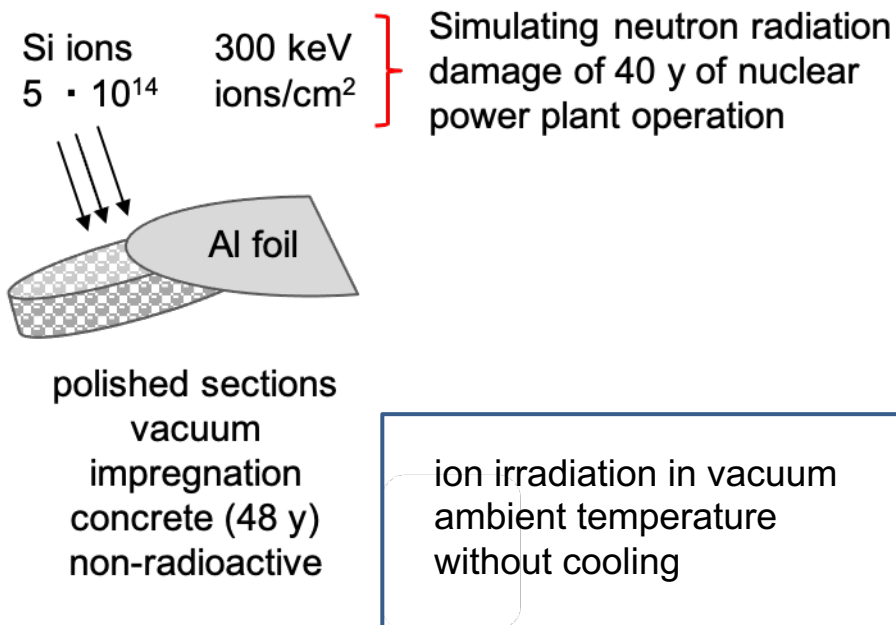
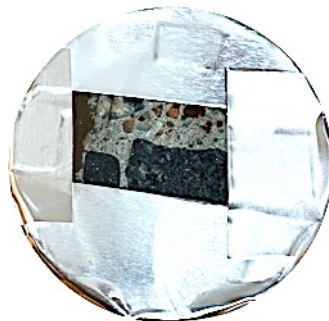
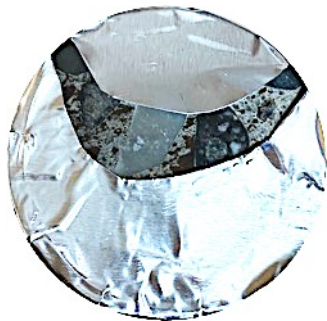


Quartz – SiO_2

slightly pink grain



Ion irradiation of concrete – irradiation conditions – sample presentation



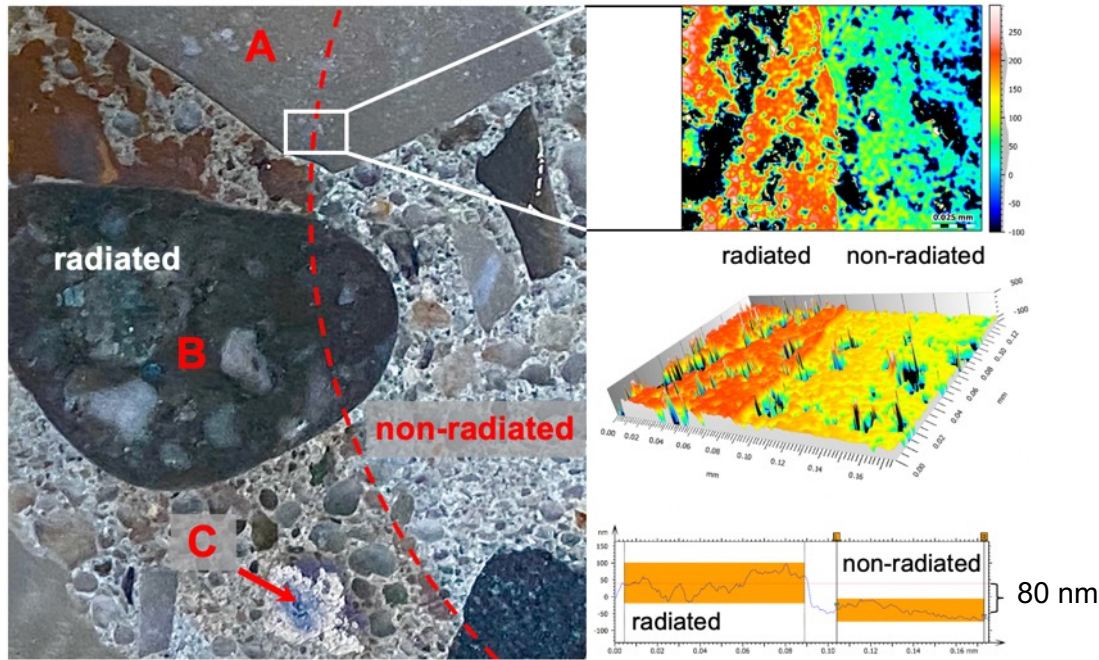
Stopping and Range of
Ions in Matter (SRIM)

SRIM (Ziegler *et al.*)
Kinchin–Pease calculation

depth penetration expected
for Si-ions of 300 keV

Quartz: 429 nm
Microcline: 604 nm

Ion irradiation in concrete – pilot study



Radiated area left of red dashed line.

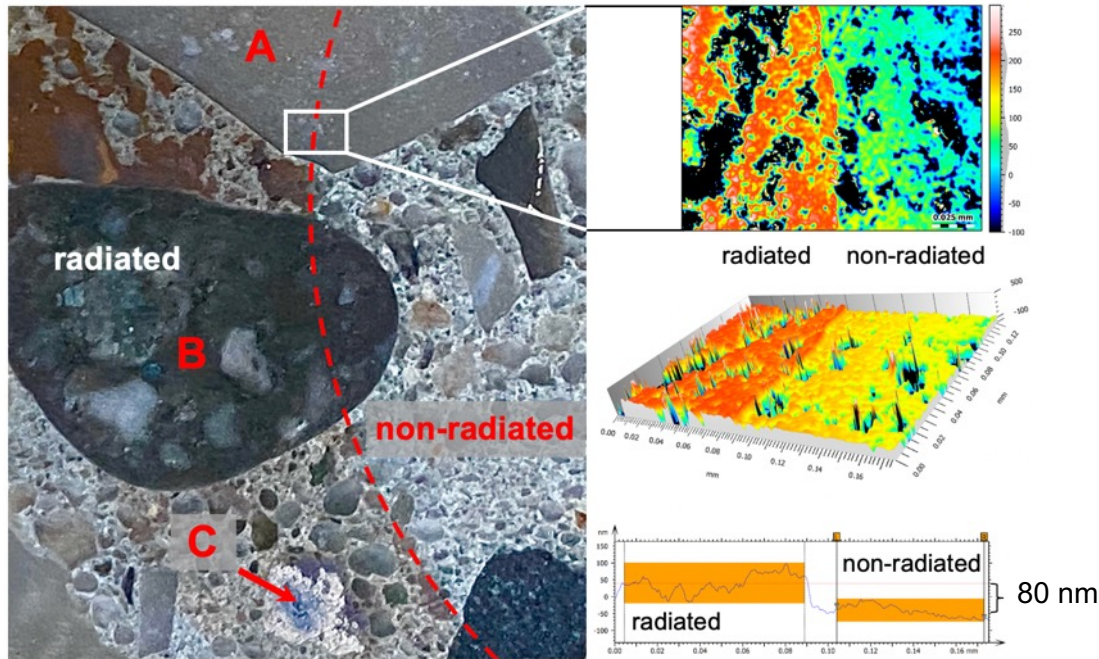
A – quartz (SiO_2)

B – potassium feldspar

(microcline: KAlSi_3O_8)

intergrown with quartz

C – sputtering from Si-ion irradiation



Radiated area left of red dashed line.

A – quartz (SiO_2)

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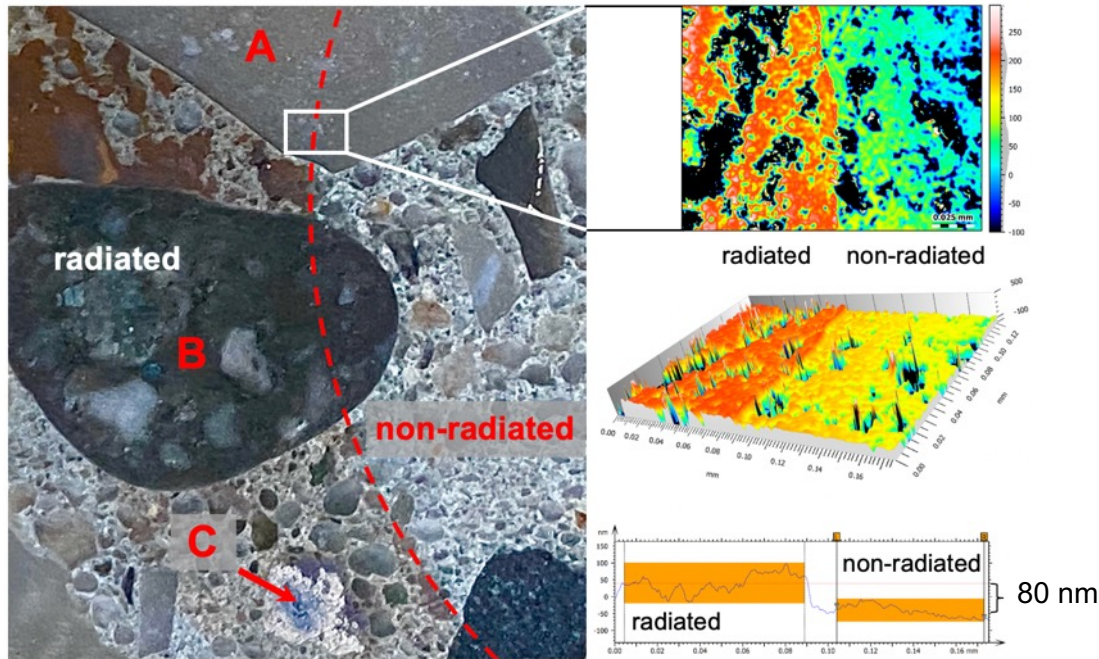
(microcline: KAlSi_3O_8)

intergrown with quartz

C – sputtering from Si-ion irradiation

Vertical Scanning Interferometry reveals:

- out-of-plane expansion for quartz of + 80 nm
- ablation of epoxy resin of - 600 nm
- surface of aggregate B too rough height changes cannot be observed



Radiated area left of red dashed line.

A – quartz (SiO_2)

B – potassium feldspar
(microcline: KAlSi_3O_8)
intergrown with quartz

C – sputtering from Si-ion irradiation

Quartz

$\Delta V_{\text{obs}} = 18.8 \%$ (this work)

$\Delta V_{\text{obs}} = 18.1 \%$ (Luu *et al.*)

At max neutron fluence:

$\Delta V_{\text{max}} = 17.8 \%$ (Le Pape *et al.*)

Vertical Scanning Interferometry reveals:

- out-of-plane expansion
for quartz of + 80 nm
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height changes cannot be observed

Calculated density change (Luu *et al.*)

$$\rho/\rho_0 \approx \frac{1/(R + \Delta H)}{1/R}$$

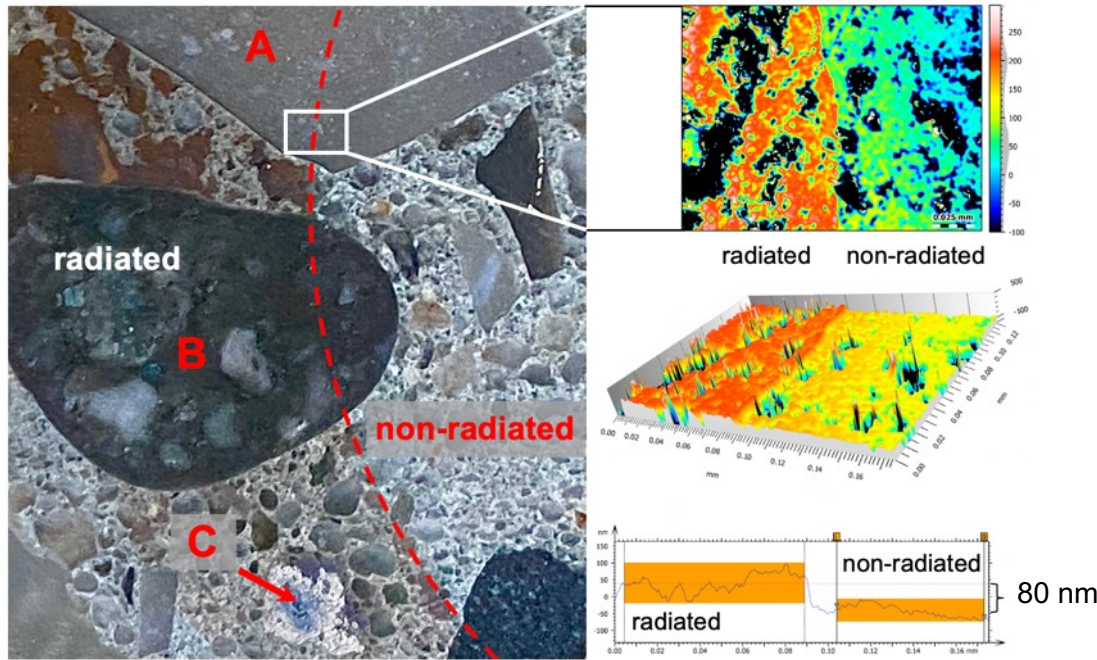
ΔH step height

R ion range determined by SRIM

Luu *et al.* *J. Nucl. Mat.* **545** 152734 (2021)

Le Pape *et al.* *J. Adv. Conc. Technol.* **16** (5) 191-209 (2018)

Ziegler *et al.* *J. Nucl. Instrum. Methods Phys. Res.* **B268** 1818-1823 (2010) <http://www.SRIM.org>



Radiated area left of red dashed line.

A – quartz (SiO_2)

B – potassium feldspar
(microcline: KAlSi_3O_8)
intergrown with quartz

C – sputtering from Si-ion irradiation

Quartz

$\Delta V_{\text{obs}} = 18.8 \%$ (this work) $\longrightarrow 5 \cdot 10^{14} \text{ Si ions/cm}^2$ at 300 keV

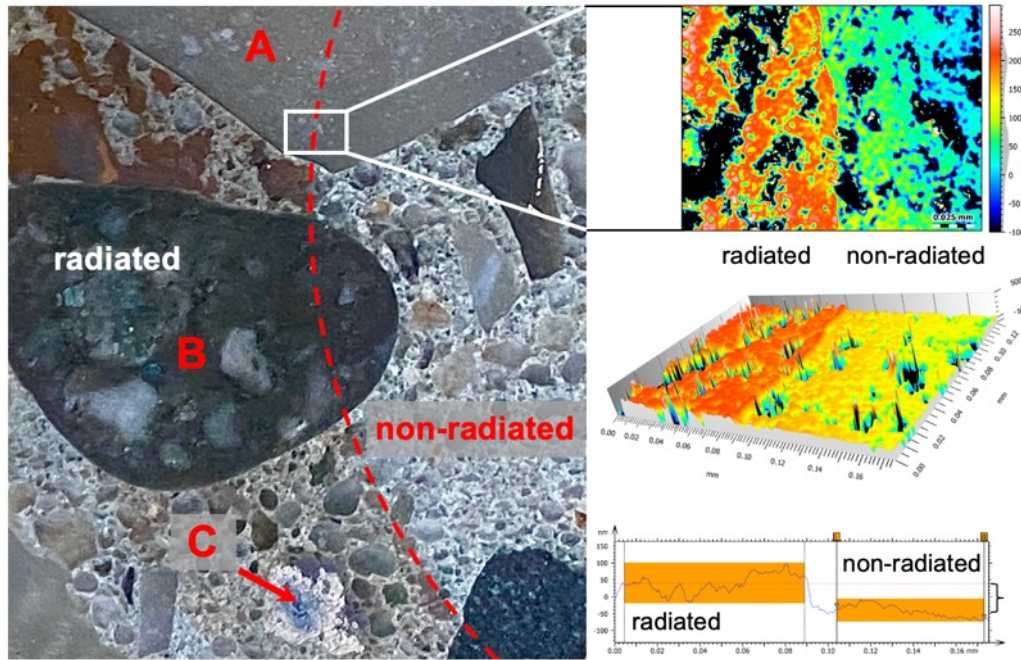
$\Delta V_{\text{obs}} = 18.1 \%$ (Luu *et al.*) $\longrightarrow 6 \cdot 10^{15} \text{ Si ions/cm}^2$ at 3000 keV

At max neutron fluence:

$\Delta V_{\text{max}} = 17.8 \%$ (Le Pape *et al.*)

Vertical Scanning Interferometry reveals:

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Radiated area left of red dashed line.

A – quartz (SiO_2)

B – potassium feldspar
(microcline: KAlSi_3O_8)
intergrown with quartz

C – sputtering from Si-ion irradiation

Quartz

$\Delta V_{\text{obs}} = 18.8 \%$ (this work) $\xrightarrow{430 \text{ nm}}$ $5 \cdot 10^{14} \text{ Si ions/cm}^2$ at 300 keV

$\Delta V_{\text{obs}} = 18.1 \%$ (Luu *et al.*) $\xrightarrow{2000 \text{ nm}}$ $6 \cdot 10^{15} \text{ Si ions/cm}^2$ at 3000 keV

At max neutron fluence:

$\Delta V_{\text{max}} = 17.8 \%$ (Le Pape *et al.*)

Vertical Scanning Interferometry reveals:

- out-of-plane expansion for quartz of + 80 nm
- ablation of epoxy resin of - 600 nm
- surface of aggregate B too rough height changes cannot be observed

Conclusions

- maximum volume expansion of quartz under selected ion irradiation conditions was achieved

Outlook

- standard application for beam-time at IBC / same ion fluence and energy

Conclusions

- maximum volume expansion of quartz under selected ion irradiation conditions was achieved
- surface of feldspar-containing grains too rough to measure height changes by VSI
- expected volume expansion for microcline / better specimen polishing
 - Luu et al. 5.8 %
 - Le Pape et al. 7.7 %

Outlook

- standard application for beam-time at IBC / same ion fluence and energy
- surface polishing / low energy oblique incidence Argon broadband ion beam (Ar-BIB)
- mono-phase minerals

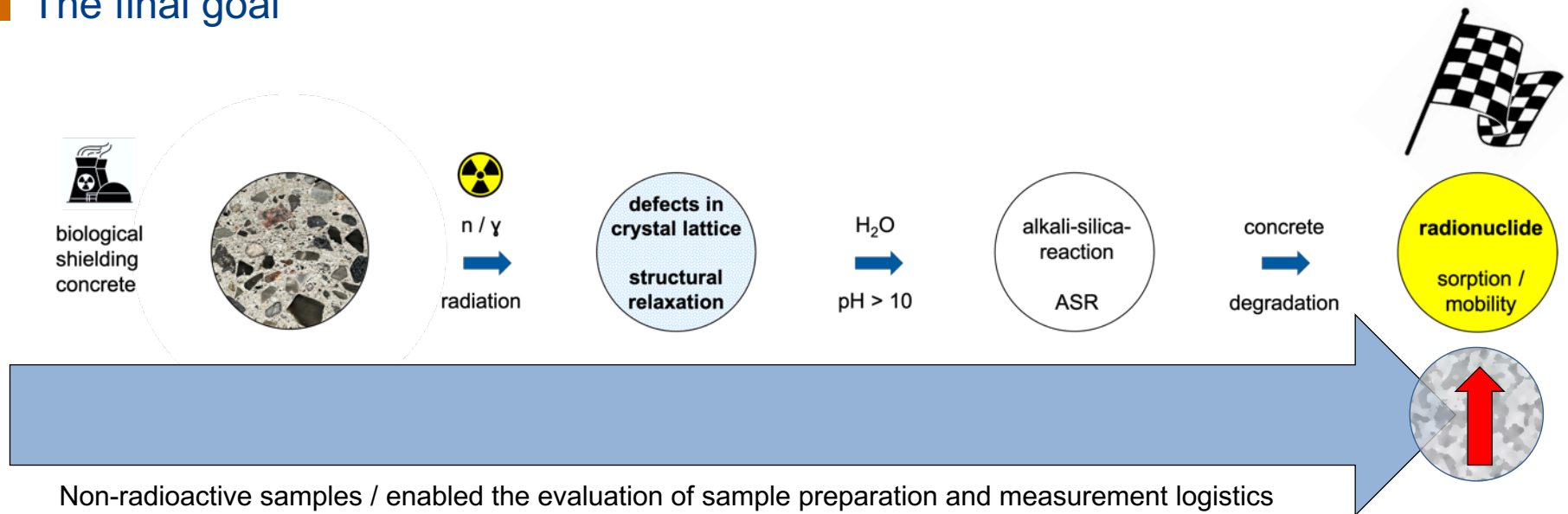
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Outlook

- standard application for beam-time at IBC / same ion fluence and energy
- surface polishing / low energy oblique incidence Argon broadband ion beam (Ar-BIB)
- mono-phase minerals
- radiation damage as a function of temperature ($< 300\text{ }^{\circ}\text{C}$)
- structural changes / electron backscatter diffraction (EBSD) and FIB-SEM
- *in situ* dissolution studies / VSI and SEM

The final goal



- pore structure evaluation for reactive transport investigated
- ion-irradiation studies (pilot study completed / beamtime application submitted)
- silicate dissolution kinetics (in progress)

Radioactive samples / controlled area laboratories

- concrete and aggregate minerals / neutron irradiated at various NPPs (via EMPRADO project)
 - concrete drill cores from Greifswald (arrives 15 June 2021)
 - radionuclide inventory
 - radiation damage to mineral phases
- ❖ Mobility of radionuclides in concrete under various leaching environments

Concrete reference material

Sample provided from DeBeKon project
by Hans-Jürgen Friedrich (Fraunhofer Institute for Ceramic Technologies and Systems, IKTS)

Quantitative phase composition:
Elsa Qoku (TUBA Freiberg, Institute of Ceramics, Refractories and Composite Materials)

Sample preparation

Polished sections: Ina Noack (TU Dresden, Institute of Construction Materials)

Ion beam radiation

Shavkat Akhmadaliev (HZDR, Ion Beam Centre)

Preliminary VSI assessment for sample preparation

Holger Lippold (HZDR, Institute of Resource Ecology, Leipzig)

PhD mentoring support

Nina Huittinen (HZDR, Institute of Resource Ecology, Rossendorf)
Cornelius Fischer (HZDR, Institute of Resource Ecology, Leipzig)